



## Formulation and evaluation of lamivudine controlled release tablets

M. Sambasiva Rao, A. Sunil Kumar Reddy, A. Ashok Kumar

Professor & HOD OF Vijaya College of pharmacy, Munaganur (village), Hayathnagar (Mandal), Ranga redy (District), Pin-501511.

\*Corresponding author: A. Ashok Kumar

Email: [ashok576@gmail.com](mailto:ashok576@gmail.com)

### ABSTRACT

The Controlled released tablets containing Lamivudine were successfully prepared by direct compression by using Xanthum, Guar gum, HPMC, and CMC. The physicochemical evaluation results for the granules of all trials pass the official limits in angle of repose, compressibility index. The prepared granules were also maintained the physicochemical properties of tablets such as thickness, hardness, weight variation, friability and uniformity of drug content. The optimized formulation contains the average thickness of  $2.43 \pm 0.25$ , average hardness of  $7.3 \pm 0.57$ , average weight of  $399 \pm 1.11$ , friability of  $0.08 \pm 0.57$  and drug content  $98.22 \pm 0.57\%$ . Based on various evaluation parameters formulations F5 was selected as optimized formulation and were further subjected for comparative *in vitro* drug release studies but among this F5 was optimized based highest percentage of drug release. Results revealed that all the formulated tablets had acceptable physical properties and showed release up to 97% in 24 Hrs. The optimized formulation was subjected for Zero order, First order, Higuchi matrix, and then Peppas model. The kinetic studies revealed that the formulation follows zero order indicates that rate of drug release is independent upon concentration.

**Keywords:** XANTHUM, GUAR GUM, HPMC, and CMC

### INTRODUCTION

#### Oral solid dosage forms

A solid dosage form is drug delivery system that includes tablets, capsules, sachets and pills as well as a bulk or unit-dose powders and granules. Among the various dosage forms oral solid dosage forms have greater importance and occupy a prime role in the pharmaceutical market. Oral route of drug administration is widely acceptable and drugs administered orally as solid dosage form represents the preferred class of products. Over 90% of drugs formulated to produce systemic effects are

produced as solid dosage forms. Because of these reason whenever New chemical entity (NCE) has discovered, which shows a sufficient pharmacological action, first the pharmaceutical company asks whether the drug is successfully administered by oral route or not. The oral route of administration still continues to be the most preferred route due to its manifold advantages including:

- Tablets and capsules represent unit dosage forms in which the accurate dose of drug to show sufficient pharmacological action can be administered. In case of liquid oral dosage

forms such as Syrups, Suspensions, Emulsions, Solutions and Elixirs the patient is asked to administer the medication of 5-30 ml. Such dosage measurements are typically error by factor ranging from 20-50 %, when the drug is self-administered by patient.

- Solid dosage forms are less expensive to shipping and less prone for the degradation when compared to liquid dosage forms<sup>9</sup>.

### **Controlled-Release (CR) Preparations**

The currently employed CR technologies for oral drug delivery are diffusion-controlled systems; solvent activated systems, and chemically controlled systems. Diffusion-controlled systems include monolithic and reservoir devices in which diffusion of the drug is the rate-limiting step, respectively, through a polymer matrix or a polymeric membrane. Solvent-activated systems may be either osmotically controlled or controlled by polymer swelling.

Chemically controlled systems release drugs via polymeric degradation (surface or bulk matrix erosion) or cleavage of drug from a polymer chain. It is worth mentioning here that the so-called programmed-release (“tailored-release”) profile of a final CR product is rarely the outcome of a single pharmaceutical principle. Depending on the specific physicochemical properties of the drug in question and desired therapeutic objectives, different formulation and CR principles may be proportionally combined within the same dosage form. This task appears to be simpler when realized in terms of appropriate selection of polymers and excipients that incorporate desired principles.

### **Controlled Release Drug Delivery Systems (CRDDS)**

More precisely, controlled delivery can be defined as

1. Sustained drug action at a predetermined rate by maintaining a relatively constant, effective drug level in the body with concomitant minimization of undesirable side effects.
2. Localized drug action by spatial placement of a controlled release system adjacent to or in the diseased tissue.
3. Targeted drug action by using carriers or chemical derivatives to deliver drug to a particular target cell type.

4. Provide a physiologically / therapeutically based drug release system. In other words, the amount and the rate of drug release are determined by the physiological/ therapeutic needs of the body<sup>7</sup>.

A controlled drug delivery system is usually designed to deliver the drug at particular rate. Safe and effective blood levels are maintained for a period as long as the system continues to deliver the drug. This predetermined rate of drug release is based on the desired therapeutic concentration and the drug's pharmacokinetics.

### **AIM AND OBJECTIVES OF THE STUDY**

The main aim of the present work is to formulate and evaluate Lamivudine controlled release tablets. The fabrication of controlled release matrix tablet is by incorporating the drug in a matrix of rate controlling polymer(s) such as XANTHUM, GUAR GUM, HPMC, and CMC<sup>11</sup>. Primary objective of the work is to improve bio availability, to reduce dosing frequency through controlled release systems of lamivudine matrix tablets.

Individual objectives to be attained are: -

1. Preformulation studies on the drug.
2. Screening & Selection of suitable polymers.
3. Preparation of matrix using drug and polymer in different ratios
4. Study of Pre-Compression parameters.
5. Compression of matrix tablets.
6. Study of post compression parameters like hardness, weight variation, drug content and in vitro dissolution studies.

### **METHODOLOGY**

#### **Development of calibration curve for lamivudine**

#### **Determination of Standard Curve In 6.8phosphate buffer**

- a. Stock solution of 1000µg/ml of Lamivudine was prepared by dissolving 100mg of drug in 6.8 pH buffer and make up to 100ml volume
- b. From this take 10ml and make up to 100ml using buffer to get a stock solution of 100 µg/ml.
- c. From the above solution take 0.2, 0.4,

0.6 0.8, 1.0 1.2, 1.4 1.6ml and dilute to 10 ml with buffer to get a concentrations of 2,4, 6,8,10, and 12µg/ml.

- d. The absorbance of the different diluted solutions was measured in a UV spectrophotometer at 270nm.

A calibration curve was plotted by taking concentration of the solution in µg/ml on X-axis and absorbance on Y-axis and correlation coefficient “r<sup>2</sup>” was calculated.

### Preparation of Standard Curve for Lamivudine

#### Determination of Standard Curve in 0.1 N HCl

- Stock solution of 1000µg/ml of Lamivudine was prepared by dissolving 100mg of drug in 0.1 N HCl buffer and make up to 100ml volume
- From this take 10ml and make up to 100ml using buffer to get a stock solution of 100 µg/ml.
- c) From the above solution take 0.2, 0.4, 0.6 0.8,1.0 1.2,1.4 1.6,ml and dilute to 10 ml with buffer to get a concentrations of 2,4, 6,8,10, and 12µg/ml.
- d. The absorbance of the different diluted solutions was measured in a UV spectrophotometer at 270nm.

A calibration curve was plotted by taking concentration of the solution in µg/ml on X-axis and absorbance on Y-axis and correlation coefficient “r<sup>2</sup>” was calculated..

### Preparation of Lamivudine Matrix Tablets

All the matrix tablets, each containing 150 mg of lamivudine, formulations were prepared by direct compression method also to study the effect of method of manufacture on the drug release.

#### Direct compression

Accurately weighed amounts of drug, polymer, and diluent were mixed geometrically in a mortar<sup>10</sup>. This mixture was passed through No.40 sieve and thoroughly mixed in a polythene bag for 15 minutes. The powder blend was then lubricated with magnesium stearate and for 2 minutes and compressed into tablets on a 8-station rotary tableting machine using 8mm round, flat-faced punches.

The drug polymer ratio was developed to adjust drug release as per theoretical release profile and to keep total weight of tablet constant for all the fabricated batches under experimental conditions of preparations<sup>4</sup>. The total weight of the matrix tablets was 400mg with different drug polymer ratios. The various polymers used were HPMC, Guar gum, CMC, and xanthum. fillers like MCC (water soluble),lubricants like magnesium stearate were used for the preparation of matrix tablets.

#### Formulations

In the formulations prepared, the release retardants included were MCC were used as filler<sup>3</sup>. Magnesium stearate (MS) 1% were used as lubricants. Compositions of different formulations were given in the following Tables.

**Table 1 . Composition of Matrix Tablets Containing**

| F.Code                 | F1  | F2  | F3  | F4  | F5  | F6  | F7  | F8  |
|------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| <b>API (mg)</b>        | 150 | 150 | 150 | 150 | 150 | 150 | 150 | 150 |
| <b>Xanthum</b>         | 100 | -   | -   | -   | 100 | 100 | -   | -   |
| <b>Guar gum</b>        | -   | 100 | -   | -   | -   | -   | 100 | 100 |
| <b>HPMC K100M</b>      | -   | -   | 100 | -   | 100 | -   | 100 | -   |
| <b>CMC</b>             | -   | -   | -   | 100 | -   | 100 | -   | 100 |
| <b>Mg.stearate(mg)</b> | 4   | 4   | 4   | 4   | 4   | 4   | 4   | 4   |
| <b>MCC</b>             | 146 | 146 | 146 | 146 | 46  | 46  | 46  | 46  |
| <b>Total (mg)</b>      | 400 | 400 | 400 | 400 | 400 | 400 | 400 | 400 |

## RESULTS AND DISCUSSION

### Lamivudine standard curve in 6.8pH phosphate buffer

Table no2. standard Lamivudine curve values

| S.no | Concentration | Absorbance |
|------|---------------|------------|
| 1    | 0             | 0          |
| 2    | 2             | 0.084      |
| 3    | 4             | 0.180      |
| 4    | 6             | 0.276      |
| 5    | 8             | 0.35       |
| 6    | 10            | 0.45       |
| 7    | 12            | 0.54       |

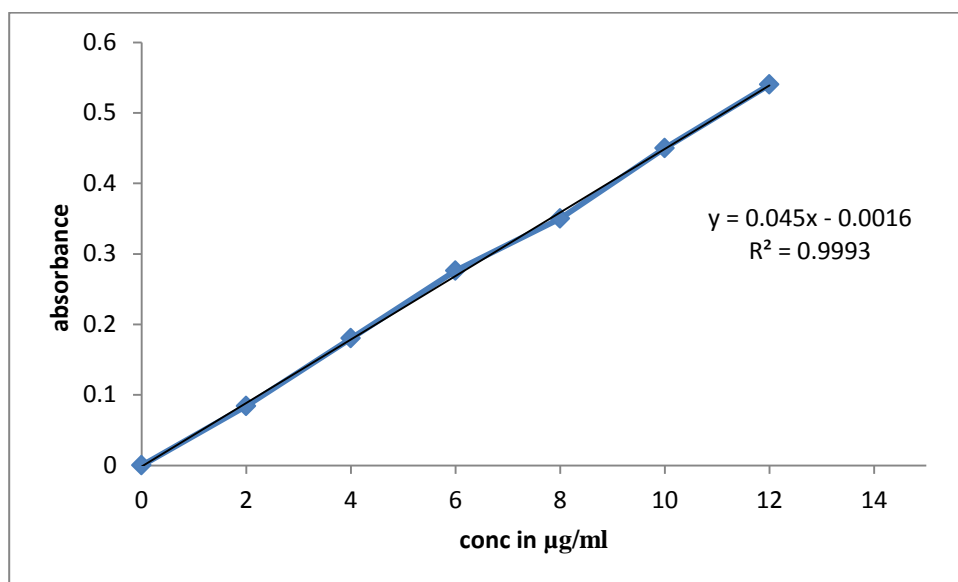


Fig.1 Lamivudine graph

### Lamivudine standard curve in 0.1N Hcl

Table no 3. standard Lamivudine curve values

| S.no | Concentration | Absorbance |
|------|---------------|------------|
| 1    | 0             | 0          |
| 2    | 2             | 0.096      |
| 3    | 4             | 0.191      |
| 4    | 6             | 0.283      |
| 5    | 8             | 0.375      |
| 6    | 10            | 0.475      |
| 7    | 12            | 0.576      |

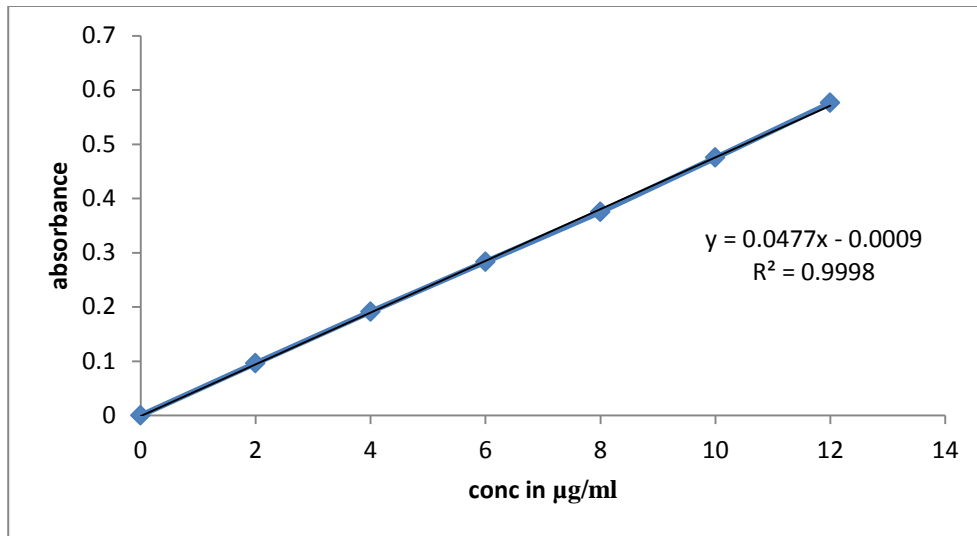


Fig.2 Lamivudine graph

### COMPATABILITY STUDIES

The spectrum obtained after the analysis is shown in Figure No:3. The spectrum of the standard and the samples were then superimposed to find out any possible interactions between the drug and the

polymers. All the characteristic peaks of Lamivudine mentioned in Table No:4 were also found in the spectrum formulations<sup>5</sup>. The results suggest that the drug is intact in the formulations and there is no interaction found between the drug and the excipients.

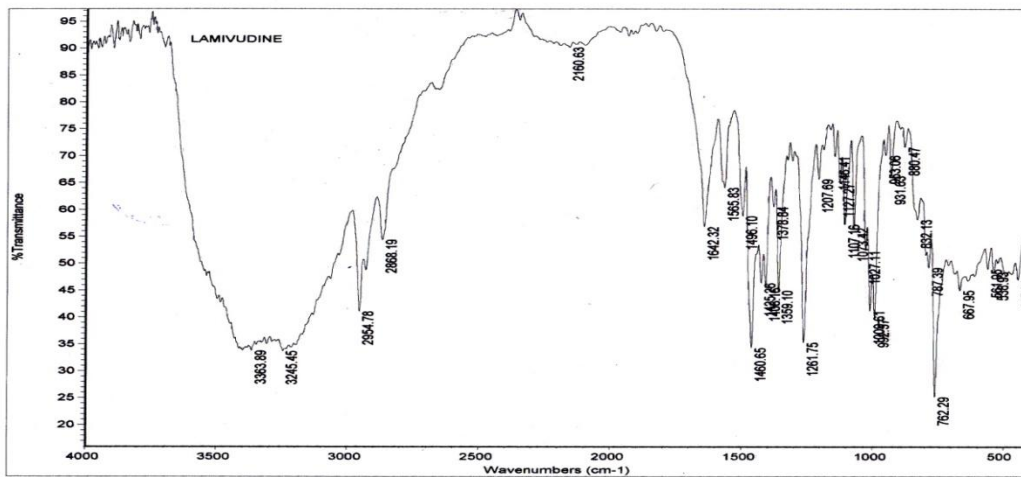


Fig:3 FTIR graph of Pure Lamivudine drug

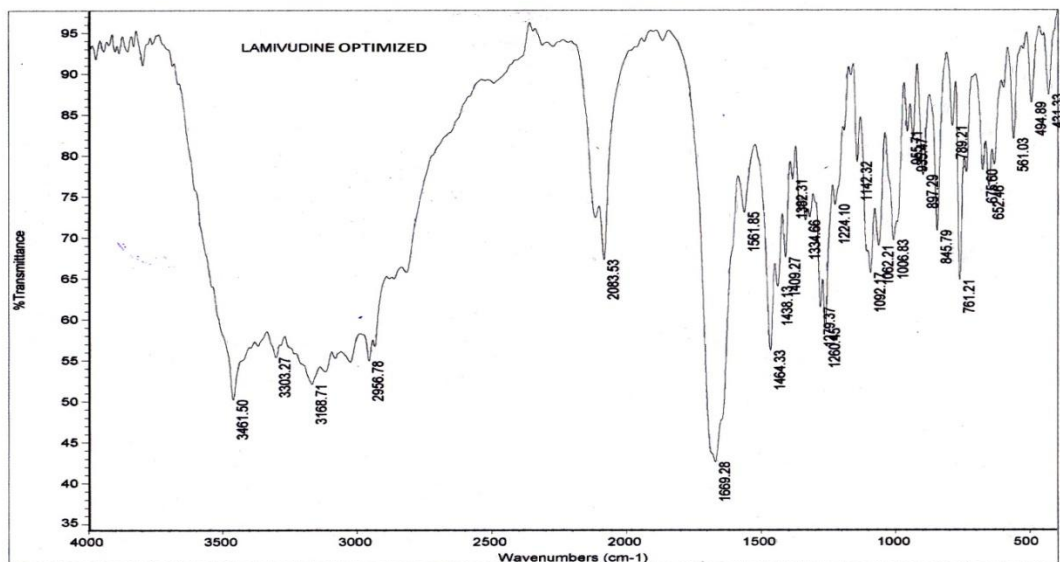


Fig: 4 FTIR graph of Lamivudine optimized formulation

Table no: 4 Interpretation data of lamivudine with optimized formulation

| Functional groups | Lamivudine    | Optimized formulation |
|-------------------|---------------|-----------------------|
|                   | Observed peak | Observed peak         |
| -NH <sub>2</sub>  | 3363.89       | 3461.50               |
| -OH               | 3245.45       | 3303.27               |
| -CH <sub>3</sub>  | 2954.73       | 2956.56               |
| C=S               | 1107.16       | 1142.32               |

### Melting point determination

The melting point of Lamivudine was found to be 160.2°C, which complied with

BP standards thus indicating purity of obtained drug sample.

### PRE COMPRESSION PARAMAETRS

Table No: 5 pre compression parameters for Controlled Release Tablets

| Formulations | Angle of Repose (θ) | Loose Bulk Density (g/ml) | Tapped Bulk Density (g/ml) | %Compressibility | Hausner's ratio | Angle of repose |
|--------------|---------------------|---------------------------|----------------------------|------------------|-----------------|-----------------|
| F1           | 25° 65'             | 0.321                     | 0.354                      | 9.322034         | 1.102804        | Excellent       |
| F2           | 25° 73'             | 0.318                     | 0.352                      | 9.659091         | 1.106918        | Excellent       |
| F3           | 25° 16'             | 0.315                     | 0.342                      | 7.894737         | 1.085714        | Excellent       |
| F4           | 26° 68'             | 0.323                     | 0.354                      | 8.757062         | 1.095975        | Excellent       |
| F5           | 26° 89'             | 0.321                     | 0.358                      | 10.3352          | 1.115265        | Excellent       |
| F6           | 27° 58'             | 0.314                     | 0.338                      | 7.100592         | 1.076433        | Excellent       |
| F7           | 28° 38'             | 0.312                     | 0.335                      | 6.865672         | 1.073718        | Excellent       |
| F8           | 26° 42'             | 0.315                     | 0.332                      | 5.120482         | 1.053968        | Excellent       |

From the above pre-compression parameters it was clear evidence that blends has excellent flow properties. All the formulations were evaluated for bulk density, tapped density, % compressibility, hausner's ratio and angle of repose. The results of

% compressibility, hausner's ratio and angle of repose were found to be <10, <1.12 and <30 respectively. These results show that the formulations have excellent flow properties.

## POST COMPRESSION PARAMETERS

**Tablet No 6 -Post Compression Parameters for Controlled Release Tablets**

| SrNo | Hardness | Thickness | Friability | Drug content | Wt uniformity |
|------|----------|-----------|------------|--------------|---------------|
| F1   | 7.8±0.44 | 2.2±0.17  | 0.08±0.31  | 97.91±0.80   | 400 ± 1.1     |
| F2   | 7.7±0.31 | 2.3±0.25  | 0.09±0.30  | 97.88±0.80   | 400 ±0.09     |
| F3   | 7.2±0.40 | 2.3±0.80  | 0.05±0.57  | 99.88±0.57   | 399 ± 1.21    |
| F4   | 7.2±0.55 | 2.4±0.20  | 0.07±0.40  | 96.82±0.66   | 400 ± 1.22    |
| F5   | 7.3±0.57 | 2.43±0.25 | 0.08±0.57  | 98.22±0.57   | 399 ± 1.11    |
| F6   | 7.4±0.30 | 2.4±0.66  | 0.06±0.20  | 96.75±0.66   | 400 ± 0.08    |
| F7   | 7.7±0.57 | 2.3±0.66  | 0.03±0.80  | 97.83±0.67   | 400 ± 0.07    |
| F8   | 7.8±0.60 | 2.2±0.36  | 0.04±0.30  | 95.78±0.66   | 400 ± 0.03    |

The tablets were evaluated for weight variation, thickness, hardness, friability, drug content and *in-vitro* drug release study. All the formulations passed the evaluation tests and showed comparable satisfactory results<sup>2</sup>.

The thickness of all tablets was found to be in the range of 2.2-2.43 mm and hardness was found to be in the range of 7.2-7.8kg/cm<sup>2</sup> in all the formulations. In all the formulations, the %friability was (0.03-0.09) below 1% as per USP.

The average weight was found to be 399-400mg which will be within the given limits. Hence all the tablets were found to show less weight variation. The drug content of all formulations ranged from 95% to 99%, which is within the specified IP limits.

## INVITRO DISSOLUTION STUDIES FOR CONTROLLED TABLETS - Dissolution study (controlled tablets)

### Acidic Stage

|                   |                          |
|-------------------|--------------------------|
| Medium            | : 0.1N HCL               |
| Type of apparatus | : USP - II (paddle type) |
| RPM               | : 50                     |
| Volume            | : 900ml                  |
| Temperature       | : 37°C± 0.5              |
| Time              | : 2hrs                   |

### Buffer Stage

|                   |                          |
|-------------------|--------------------------|
| Medium            | : 6.8pH phosphate buffer |
| Type of apparatus | : USP - II (paddle type) |
| RPM               | : 50                     |
| Volume            | : 900ml                  |
| Time              | : 22hrs                  |

*In vitro* dissolution for controlled tablets were done initially in 0.1N HCL for 2hrs and next in 6.8 phosphate buffer for 24hrs.

**Table no: 7In-Vitro Drug Release Studies for controlled release tablets**

| Time | F1 | F2 | F3 | F4 | F5 | F6 | F7 | F8 |
|------|----|----|----|----|----|----|----|----|
|------|----|----|----|----|----|----|----|----|

| Dissolution medium 0.1N HCL     |      |      |      |      |      |      |      |      |
|---------------------------------|------|------|------|------|------|------|------|------|
| 1                               | 3.4  | 6.7  | 4.3  | 16.3 | 2.3  | 8.6  | 3.6  | 10.8 |
| 2                               | 14.8 | 16.5 | 12.6 | 33.8 | 8.8  | 15.2 | 20.8 | 29.6 |
| Dissolution medium pH6.8 buffer |      |      |      |      |      |      |      |      |
| 3                               | 56.9 | 48.3 | 43.9 | 45.9 | 15.6 | 48.3 | 41.6 | 38.4 |
| 4                               | 63.8 | 57.6 | 50.8 | 64.6 | 22.7 | 56.7 | 52.3 | 47.6 |
| 6                               | 75.8 | 68.4 | 59.6 | 83.0 | 33.6 | 64.8 | 60.3 | 58.0 |
| 8                               | 98.6 | 96.9 | 71.3 | 98.8 | 45.3 | 78.3 | 73.8 | 70.2 |
| 10                              | -    | 97.4 | 88.6 | -    | 54.8 | 88.6 | 86.3 | 81.6 |
| 12                              | -    | -    | 95.2 | -    | 70.9 | 97.2 | 92.3 | 90.8 |
| 24                              | -    | -    | -    | -    | 97.9 | -    | -    | 94.1 |

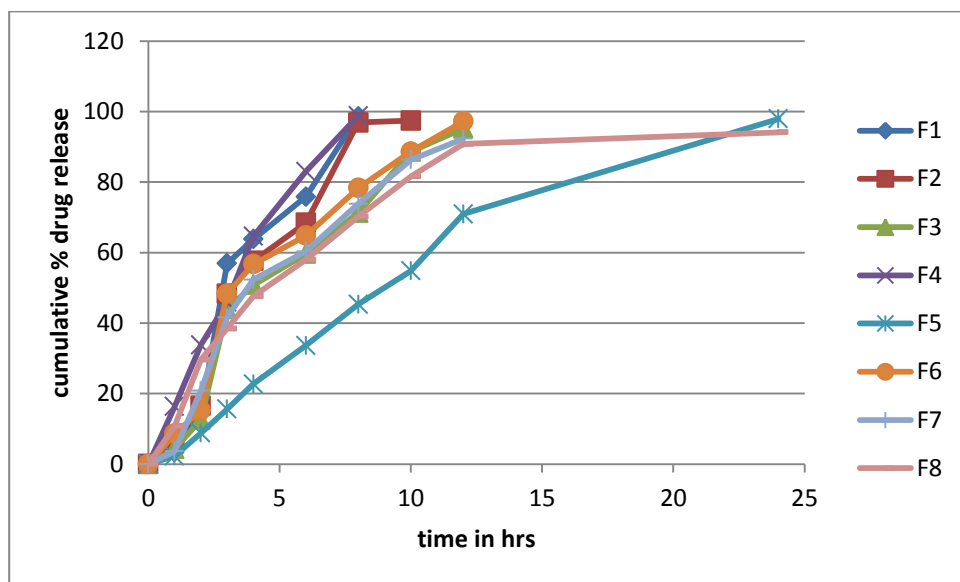


Fig 5: Dissolution profile graph for F1-F8

The results of release studies of formulations F1 to F8 are shown in table no 7. The release of drug depends not only on the nature of matrix but also upon the drug polymer ratio<sup>1</sup>. As the percentage of polymer increased, the kinetics of

release decreased. Formulation F1, F2, F3, F4, F6, F7, F8 were failed to sustain release beyond 12h. The formulation F5 was optimized because drug release was sustained up to 24hrs and followed USP guidelines<sup>6</sup>.

|       | RELEASE KINETICS |                         |                       |                         |
|-------|------------------|-------------------------|-----------------------|-------------------------|
|       | ZERO Q Vs T      | HIGUCHI Q Vs $\sqrt{T}$ | PEPPAS Log C Vs Log T | FIRST Log % Remain Vs T |
| Slope | 5.918            | 21.13                   | 1.51                  | -0.04                   |
| R 2   | 0.9963           | 0.893                   | 0.9417                | 0.95                    |

**CONCLUSION**

Based on various evaluation parameters formulations F5 was selected as optimized

formulation and were further subjected for comparative *in vitro* drug release studies but



among this F5 was optimised based highest percentage of drug release.

Results revealed that all the formulated tablets had acceptable physical properties and showed release up to 97% in 24 Hrs<sup>8</sup>. The optimized

formulation was subjected for Zero order, First order, Higuchi matrix, and then Peppas model. The kinetic studies revealed that the formulation follows zero order indicates that rate of drug release is independent upon concentration.

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